

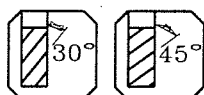
Přehled symbolů



Použitý mat. - jemnozrnný tvrdokov



Max. tvrdost obráběného materiálu



Úhel šroubovice



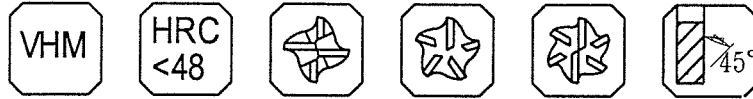
Geometrie čelního ostří nástroje

Typ povlaku na nástrojích: MARWIN SI

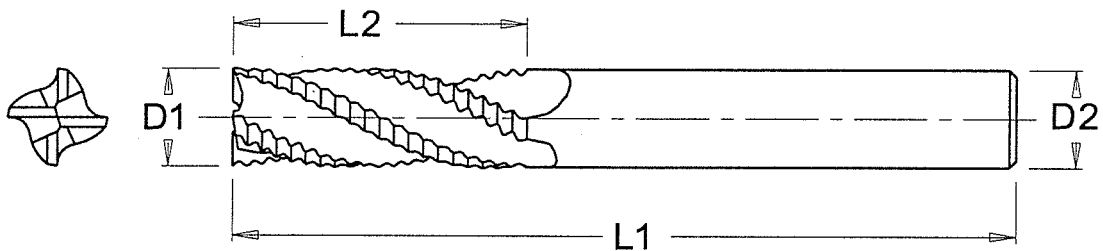
Přehled nástrojů

Frézy pro drážky	Materiál	Počet zubu	Úhel šroubovice
	VHM	2	30°
	VHM	3	30°
Frézy univerzální			
	VHM	4	30°
Frézy hrubovací			
	VHM	4 5 6	45°
Frézy dokončovací			
	VHM	6 8	45°
Frézy kopírovací			
	VHM	2	30°

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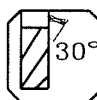


Hrubovací fréza-profil NR

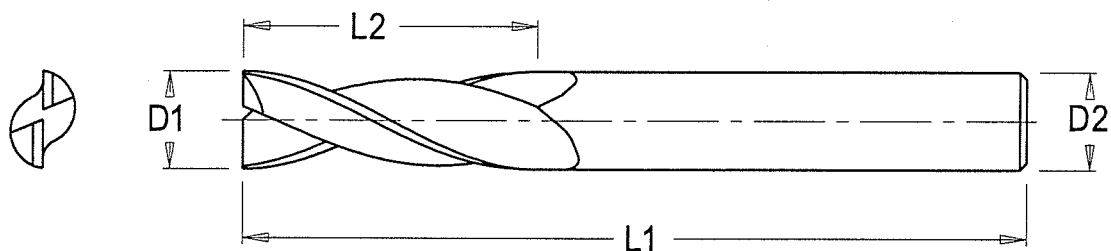


D1	D2	L1	L2	Zuby	Obj. číslo	Cena
6	6	57	16	4	A0616-4-NR45	480,-
8	8	63	16	4	A0816-4-NR45	638,-
10	10	72	22	4	A1022-4-NR45	925,-
12	12	83	25	4	A1225-4-NR45	1340,-
16	16	92	32	5	A1632-5-NR45	2255,-
20	20	104	38	6	A2038-6-NR45	3506,-

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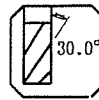
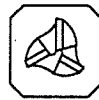


Fréza na drážky

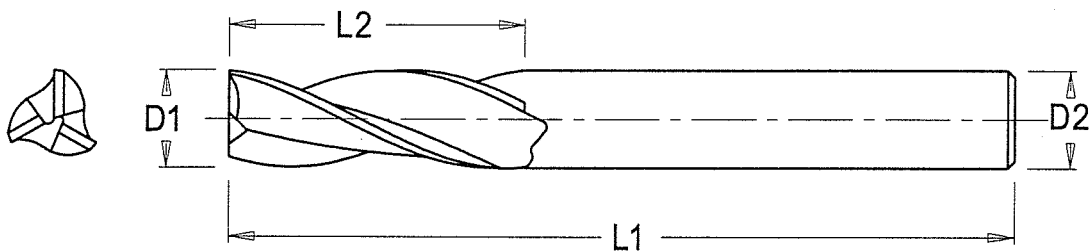


D1	D2	L1	L2	Zuby	Obj. číslo	Cena
4	4	51	11	2	A0411-2	270,-
5	6	58	13	2	A0513-2	297,-
6	6	58	13	2	A0613-2	304,-
8	8	64	19	2	A0819-2	468,-
10	10	73	22	2	A1022-2	689,-
12	12	84	26	2	A1226-2	972,-
16	16	93	32	2	A1632-2	1660,-
20	20	105	38	2	A2038-2	2640,-

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Fréza na drážky

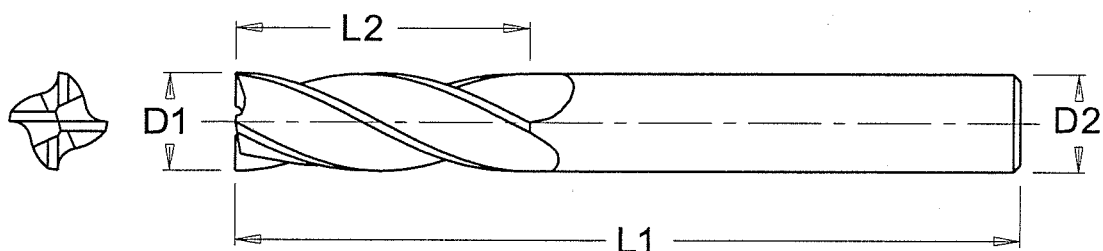


D1	D2	L1	L2	Zuby	Obj. číslo	Cena
4	4	51	11	3	A0411-3	270,-
5	6	58	13	3	A0513-3	297,-
6	6	58	13	3	A0613-3	306,-
8	8	64	19	3	A0819-3	468,-
10	10	73	22	3	A1022-3	686,-
12	12	84	26	3	A1226-3	972,-
16	16	93	32	3	A1632-3	1660,-
20	20	105	38	3	A2038-3	2640,-

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Univerzální fréza válcová

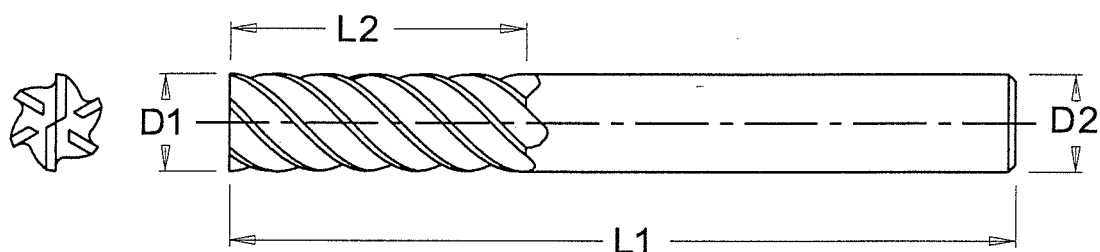


D1	D2	L1	L2	Zuby	Obj. číslo	Cena
4	4	51	11	4	A0411-4	305,-
5	6	51	13	4	A0513-4	340,-
6	6	58	13	4	A0613-4	340,-
8	8	64	19	4	A0819-4	512,-
10	10	73	22	4	A1022-4	734,-
12	12	84	26	4	A1226-4	1028,-
16	16	93	32	4	A1632-4	1730,-
20	20	105	38	4	A2038-4	2704,-

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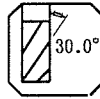
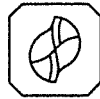


Fréza dokončovací

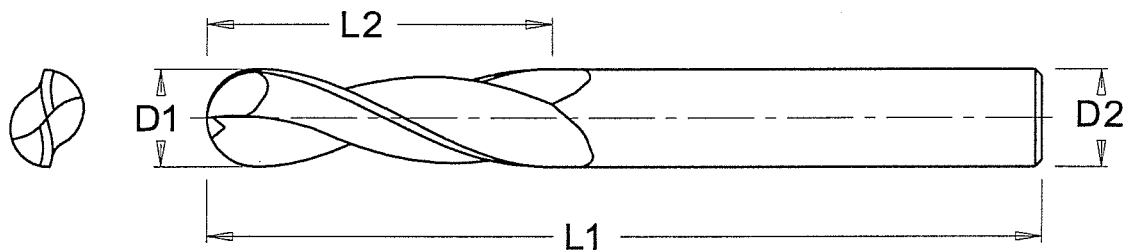


D1	D2	L1	L2	Zuby	Obj. číslo	Cena
6	6	58	13	6	A0613-6	402,-
8	8	64	16	6	A0816-6	594,-
10	10	73	22	6	A1022-6	836,-
12	12	84	26	6	A1226-6	1146,-
16	16	93	32	6	A1632-6	1884,-
20	20	105	38	8	A2038-8	3074,-

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Kopírovací fréza



D1	D2	L1	L2	Zuby	R	Obj. číslo	Cena
6	6	58	13	2	3	A0613-2R	400,-
8	8	64	19	2	4	A0819-2R	594,-
10	10	73	22	2	5	A1022-2R	846,-
12	12	84	26	2	6	A1226-2R	1160,-
16	16	93	32	2	8	A1632-2R	1914,-
20	20	105	38	2	10	A2038-2R	2958,-